

Example

Fax this to SMK Co., Ltd at Fax: +81-42-703-0026

Date: / /

E-mail : smk_overseas@e-smk.co.jp

Your Specifications for Upper-navi Unit

Thank you for your inquiry about **Upper-navi Unit**. We would like to confirm the specification so please answer below questions and send us back.

Contact person

1) Trading Company				2) Manufacturer			
Company name	Trading Company name			Company name	Manufacturer Company name		
Department	Department	Position	Position	Department	Department	Position	Position
Your name	First and last name	Fax	+XX-XXXXXXXXXX	Your name	First and last name	Fax	+XX-XXXXXXXXXX
E-mail	XXXX@XXX			E-mail	XXXX@XXX		

3) Power supply frequency — 50Hz 60Hz

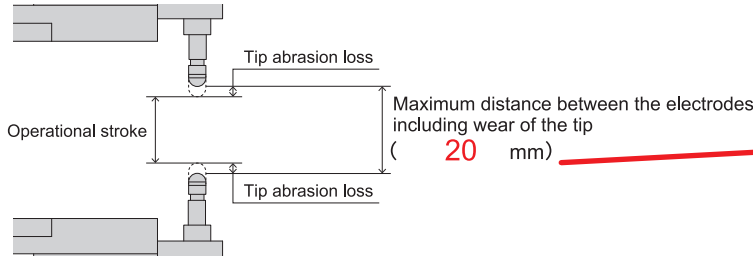
4) Your spot welding machine — Maker (**Maker name**)

5) Squeeze time — (**20** cycle)

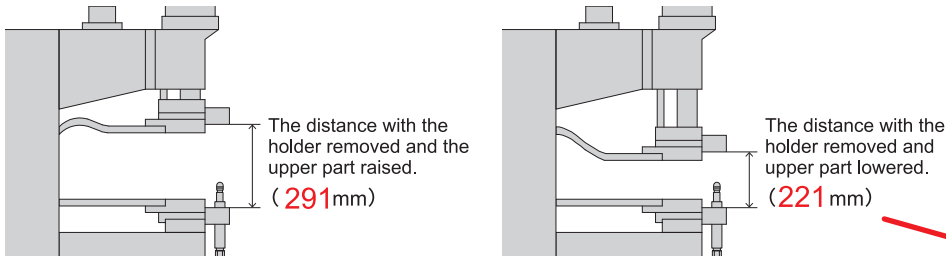
6) Type of welding — Nut welding Bolt welding

Spot welding [Plate thickness (**1.6** mm) / Plate thickness (**1.6** mm)]

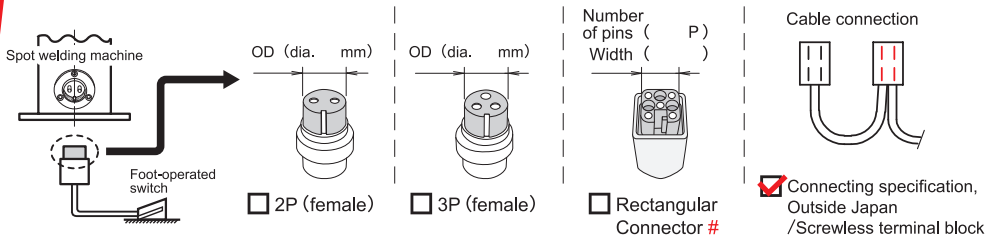
7) Maximum distance between the electrodes including wear of the tip



8) The whole stroke length of the welder pressure cylinder



9) The shape of metal connector and number of pins of the foot-operated switch or the connector between nut feeder and welding machine in use.



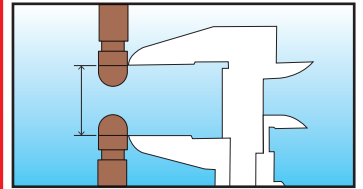
If you select a rectangular connector, please send us a photo and electrical drawing to confirm start signal.

Write your full name.

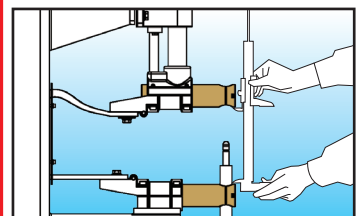
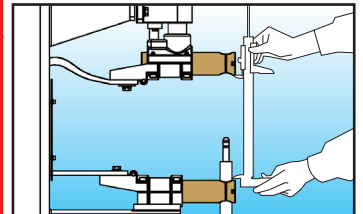
When step on the foot-operated switch for a moment,

1. Pressurization is released immediately.
→Self-hold works with starting of energization.
2. Pressurization is not released.
→Self-hold works since the squeeze time.

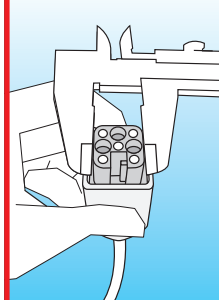
Measure between the dress line of the upper tip and the lower tip.



Measure the maximum and minimum distance between the horns to determine the total stroke length of the cylinder.



Check the bottom of the welding machine. If you use a nut feeder, check the connector between nut feeder and welding machine.



Please take a picture so that we can see the size of a connector and the number of pins.