

# Your Specifications for Robo-navi-Bolt

Date: / /

Thank you for your inquiry about **Robo-navi-Bolt**. Please fill in and send us back.

1 ) Trading Company		2 ) Manufacturer	
Company name			
Department	Position	Position	
Name			

3 ) Power supply frequency —  50Hz  60Hz

4 ) Your spot welding machine — Maker ( )

5 ) Squeeze time — ( cycle )

6 ) Bolt feeding method —  Feeder  Manual feed

7 ) Bolt feeder — Maker ( )

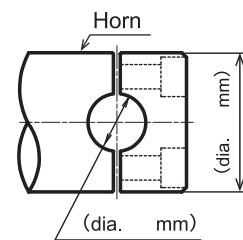
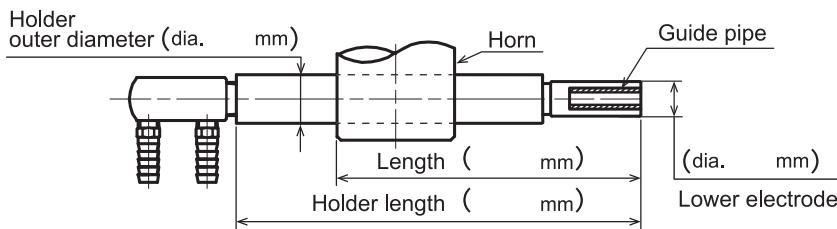
8 ) Water hose joint — L-shaped hose connector

9 ) Air piping —  from the feeder  from the primary side

## 10) Specification

Bolt size	Below the head	Hole diameter of work	Board thickness	Welding current	Weld flow time
M	mm	φ	t	A	cycle
M	mm	φ	t	A	cycle
M	mm	φ	t	A	cycle
M	mm	φ	t	A	cycle
M	mm	φ	t	A	cycle

## 11) Dimensions of Holder and Horn



# Example

Write your full name.

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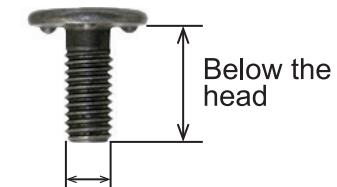
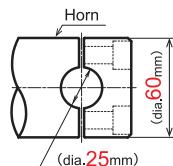
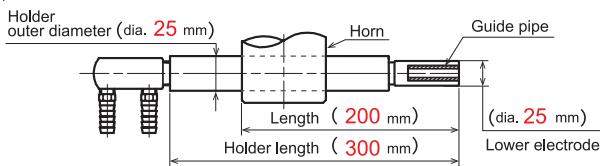
1) Trading Company			
Company name	Trading Company name		
Department	sales department	Position	General Manager
Name	John Doe		

2) Manufacturer			
Company name	Manufacturer Company name		
Department	sales department	Position	General Manager
Name	Jane Doe		

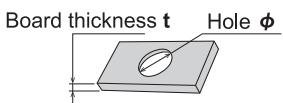
3) Power supply frequency —  50Hz  60Hz  
 4) Your spot welding machine — Maker ( **Maker name** )  
 5) Squeeze time — ( **20** cycle )  
 6) Bolt feeding method —  Feeder  Manual feed  
 7) Bolt feeder — Maker ( **Maker name** )  
 8) Water hose joint — L-shaped hose connector  
 9) Air piping —  from the feeder  from the primary side  
 10) Specification

Bolt size	Below the head	Hole diameter of work	Board thickness	Welding current	Weld flow time
M 6	15 mm	φ 6.2	t 1.6	10,000 A	6 cycle
M 8	20 mm	φ 8.2	t 1.2	11,000 A	8 cycle
M	mm	φ	t	A	cycle
M	mm	φ	t	A	cycle
M	mm	φ	t	A	cycle

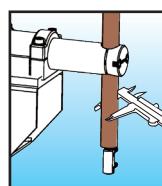
### 11) Dimensions of Holder and Horn



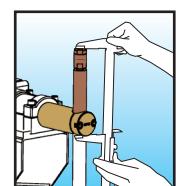
Bolt size



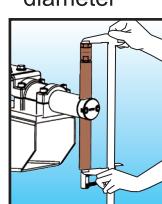
\* If you do not have enough space to fill out the form, please send us multiple copies of the production specifications.



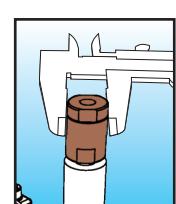
Holder outer diameter



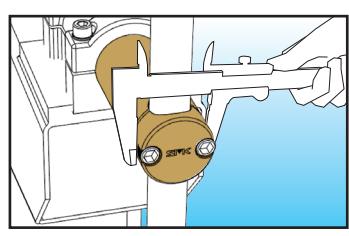
Length



Holder length



Lower electrode



Horn outer diameter

SIK

SIK