Your Specifications for **Robo-navi-Platen**

Date:　　/　　/

Thank you for your inquiry about **Robo-navi-Platen**. Please fill in and send us back.

1) Trading Company			
Company name			
Depart-ment		Position	
Name			

2) Manufacturer			
Company name			
Depart-ment		Position	
Name			

3) Power supply frequency — ☐ 50Hz ☐ 60Hz

4) Your spot welding machine — Maker (　　　　　　　　)

5) Squeeze time ———— (　　　　　　cycle)

6) Nut feeding method ——— ☐ Feeder ☐ Manual feed

7) Nut feeder ———— Maker (　　　　　　　　)

8) Water hose joint ——— Rotary hose connector

9) Air piping ———— ☐ from the feeder ☐ from the primary side

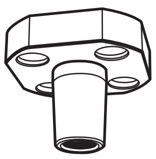
⚠

- Set the start-up self-hold on the welding machine to activate when the current starts to flow.
- Upper tip needs clearance for guide pin.
- Please provide us 5 pcs. each of nut samples.

10) Specification

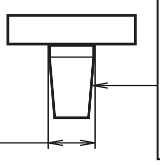
Nut size	Nut shape	Hole diameter of work	Board thickness	Welding current	Weld flow time
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other (　　　)	ϕ	t	A	cycle
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other (　　　)	ϕ	t	A	cycle
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other (　　　)	ϕ	t	A	cycle
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other (　　　)	ϕ	t	A	cycle
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other (　　　)	ϕ	t	A	cycle

11) Select an optional part.

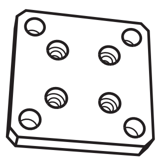


☐ Taper base

☐ ϕ 16
☐ ϕ 18
☐ ϕ 20
☐ ϕ (　　)



☐ 1/10
☐ 1/5
☐ MT#2



☐ Flange base

☐ Not required

Example

Your Specifications for **Robo-navi-Platen**

Date: / /

Thank you for your inquiry about **Robo-navi-Platen**. Please fill in and send us back.

1) Trading Company			
Company name	Trading Company name		
Depart-ment	sales department	Position	General Manager
Name	John Doe		

2) Manufacturer			
Company name	Manufacturer Company name		
Depart-ment	sales department	Position	General Manager
Name	Jane Doe		

3) Power supply frequency — ☑ 50Hz ☐ 60Hz

4) Your spot welding machine — Maker (Maker name)

5) Squeeze time — (20 cycle)

6) Nut feeding method — ☑ Feeder ☐ Manual feed

7) Nut feeder — Maker (Maker name)

8) Water hose joint — Rotary hose connector

9) Air piping — ☑ from the feeder ☐ from the primary side

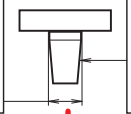
10) Specification

Nut size	Nut shape	Hole diameter of work	Board thickness	Welding current	Weld flow time
M 6	☑ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other ( )	ϕ 7	t 1.6	11,000 A	6 cycle
M 8	☑ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other ( )	ϕ 9	t 1.2	12,000 A	8 cycle
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other ( )	ϕ	t	A	cycle
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other ( )	ϕ	t	A	cycle
M	☐ Square ☐ Hex ☐ Round ☐ Flange type ☐ T-nut ☐ Hex cap nut ☐ Other ( )	ϕ	t	A	cycle

11) Select an optional part.

☑ Taper base

☑ ϕ 16 ☐ ϕ 18 ☐ ϕ 20 ☐ ϕ ( )



☑ 1/10 ☐ 1/5 ☐ MT#2

☐ Flange base

☐ Not required

⚠

- Set the start-up self-hold on the welding machine to activate when the current starts to flow.
- Upper tip needs clearance for guide pin.
- Please provide us 5 pcs. each of nut samples.

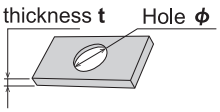
Write your full name.

When step on the foot-operated switch for a moment,

1. Pressurization is released immediately.
→Self-hold works with starting of energization.
2. Pressurization is not released.
→Self-hold works since the squeeze time.

We will manufacture the slide unit to fit sample nut you supplied to us.

Nut shape



* If you do not have enough space to fill out the form, please send us multiple copies of the production specifications.

If you select a taper base, fill in the outer diameter of taper and also select an angle of taper.

SMK

SMK