

Example

Your Specifications for Robo-navi-Double

Date: / /

Thank you for your inquiry about **Robo-navi-Double**. Please fill in and send us back.

1) Trading Company				2) Manufacturer			
Company name	Trading Company name			Company name	Manufacturer Company name		
Department	sales department	Position	General Manager	Department	sales department	Position	General Manager
Name	John Doe			Name	Jane Doe		

- 3) Power supply frequency — 50Hz 60Hz
 4) Your spot welding machine — Maker (**Maker name**)
 5) Squeeze time — (**20** cycle)
 6) Nut feeding method — Feeder Manual feed
 7) Nut feeder — Maker (**Maker name**)
 8) Water hose joint — L-shaped hose connector
 9) Air piping — from the feeder from the primary side
 10) Specification

 Set the start-up self-hold on the welding machine to activate when the current starts to flow.
 • Upper tip needs clearance for guide pin.
 • Please provide us 5 pcs. each of nut samples.

Nut size	Nut shape			Hole diameter of work	Board thickness	Welding current	Weld flow time
M 6	<input checked="" type="checkbox"/> Square <input type="checkbox"/> Flange type <input type="checkbox"/> Other ()	<input type="checkbox"/> Hex <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut	<input type="checkbox"/> Round	ϕ 7	t 1.6	11,000 A	6 cycle
M 8	<input checked="" type="checkbox"/> Square <input type="checkbox"/> Flange type <input type="checkbox"/> Other ()	<input type="checkbox"/> Hex <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut	<input type="checkbox"/> Round	ϕ 9	t 1.2	12,000 A	8 cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Flange type <input type="checkbox"/> Other ()	<input type="checkbox"/> Hex <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut	<input type="checkbox"/> Round	ϕ	t	A	cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Flange type <input type="checkbox"/> Other ()	<input type="checkbox"/> Hex <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut	<input type="checkbox"/> Round	ϕ	t	A	cycle

Write your full name.

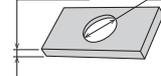
When step on the foot-operated switch for a moment,
 1. Pressurization is released immediately.
 → Self-hold works with starting of energization.
 2. Pressurization is not released.
 → Self-hold works since the squeeze time.

We will manufacture the side unit to fit sample nut you supplied to us.

Nut shape

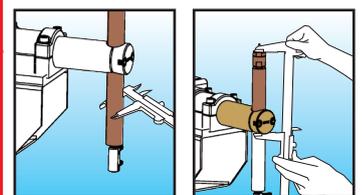
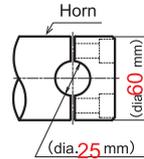
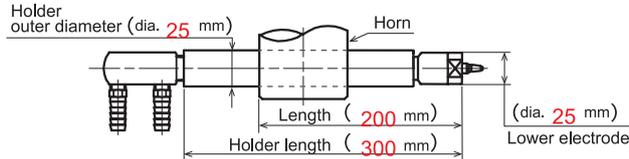


Board thickness t Hole ϕ



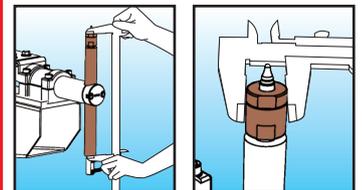
* If you do not have enough space to fill out the form, please send us multiple copies of the production specifications.

11) Dimensions of Holder and Horn



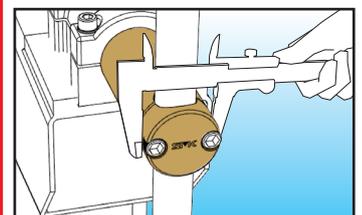
Holder outer diameter

Length



Holder length

Lower electrode



Horn outer diameter

SIVK

SIVK