

Your Specifications for Platen-navi Unit

Contact person

Thank you for your inquiry about **Platen-navi Unit**. We would like to confirm the specification so please answer below questions and send us back.

1) Trading Company			
Company name			
Department		Position	
Your name		Fax	
E-mail			

2) Manufacturer			
Company name			
Department		Position	
Your name		Fax	
E-mail			

- 3) Power supply frequency – 50Hz 60Hz
- 4) Your spot welding machine — Maker ()
- 5) Squeeze time — (cycle)
- 6) Nut feeding method — Feeder Manual feed
- 7) Nut feeder — Maker ()
- 8) Water hose joint — Rotary hose connector
- 9) Air piping — from the feeder from the primary side

Warning

- Set the start-up self-hold on the welding machine to activate when the current starts to flow.
- Upper tip needs clearance for guide pin.
- Please provide us 10 pcs. each of nut samples.

10) Specification 1

- Nut size (M)
- Nut shape
- Square Hex Round
- Flange type T-nut
- Hex cap nut Other ()
- Hole diameter of work ϕ and board thickness t

Board thickness t	Hole ϕ	• (ϕ) (t)
		• (ϕ) (t)
		• (ϕ) (t)

11) Specification 2

- Nut size (M)
- Nut shape
- Square Hex Round
- Flange type T-nut
- Hex cap nut Other ()
- Hole diameter of work ϕ and board thickness t

Board thickness t	Hole ϕ	• (ϕ) (t)
		• (ϕ) (t)
		• (ϕ) (t)

12) Specification 3

- Nut size (M)
- Nut shape
- Square Hex Round
- Flange type T-nut
- Hex cap nut Other ()
- Hole diameter of work ϕ and board thickness t

Board thickness t	Hole ϕ	• (ϕ) (t)
		• (ϕ) (t)
		• (ϕ) (t)

13) Select an optional part.

Taper base

ϕ 16

ϕ 18

ϕ 20

ϕ ()

1/10

1/5

MT#2

Flange base

Not required

14) The shape of metal connector and number of pins of the foot-operated switch or the connector between nut feeder and welding machine in use.

Spot welding machine

Foot-operated switch

OD (dia. mm)

2P (female)

OD (dia. mm)

3P (female)

Number of pins (P)

Width ()

Rectangular Connector #

Cable connection

Connecting specification, Outside Japan /Screwless terminal block

If you select a rectangular connector, please send us a photo and electrical drawing to confirm start signal.

Example

Fax this to SMK Co., Ltd at Fax: +81-42-703-0026

Date: / /

E-mail : smk_overseas@e-smk.co.jp

Your Specifications for Platen-navi Unit

Thank you for your inquiry about **Platen-navi Unit**. We would like to confirm the specification so please answer below questions and send us back.

Contact person

Write your full name.

When step on the foot-operated switch for a moment,

1. Pressurization is released immediately.
→Self-hold works with starting of energization.
2. Pressurization is not released.
→Self-hold works since the squeeze time.

We will manufacture the slide unit to fit sample nut you supplied to us.

1) Trading Company				2) Manufacturer			
Company name	Trading Company name			Company name	Manufacturer Company name		
Department	Department	Position	Position	Department	Department	Position	Position
Your name	First and last name	Fax	+XX-XXXXXXXXXX	Your name	First and last name	Fax	+XX-XXXXXXXXXX
E-mail	XXXXX@XXX			E-mail	XXXXX@XXX		

- 3) Power supply frequency — 50Hz 60Hz
- 4) Your spot welding machine — Maker (**Maker name**)
- 5) Squeeze time — (**20** cycle)
- 6) Nut feeding method — Feeder Manual feed
- 7) Nut feeder — Maker (**Maker name**)
- 8) Water hose joint — Rotary hose connector
- 9) Air piping — from the feeder from the primary side

⚠

- Set the start-up self-hold on the welding machine to activate when the current starts to flow.
- Upper tip needs clearance for guide pin.
- Please provide us 10 pcs. each of nut samples.

10) Specification 1	11) Specification 2	12) Specification 3
• Nut size (M 6)	• Nut size (M 8)	• Nut size (M)
• Nut shape <input checked="" type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round	• Nut shape <input checked="" type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round	• Nut shape <input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round
<input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	<input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	<input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()
• Hole diameter of work ϕ and board thickness t Board thickness t Hole ϕ (ϕ 7) (t 1.6) (ϕ) (t) (ϕ) (t)	• Hole diameter of work ϕ and board thickness t Board thickness t Hole ϕ (ϕ 9) (t 1.2) (ϕ) (t) (ϕ) (t)	• Hole diameter of work ϕ and board thickness t Board thickness t Hole ϕ (ϕ) (t) (ϕ) (t) (ϕ) (t)

Nut shape



13) Select an optional part.

Taper base

ϕ 16 ϕ 18 ϕ 20 ϕ ()

1/10 1/5 MT#2

Flange base Not required

14) The shape of metal connector and number of pins of the foot-operated switch or the connector between nut feeder and welding machine in use.

Spot welding machine

Foot-operated switch

OD (dia. mm) 2P (female) 3P (female) Rectangular Connector #

Number of pins (P) Width ()

Cable connection

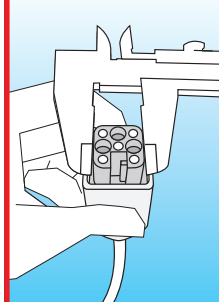
Connecting specification, Outside Japan /Screwless terminal block

If you select a rectangular connector, please send us a photo and electrical drawing to confirm start signal.

If you select a taper base, fill in the outer diameter of taper and also select an angle of taper.



Check the bottom of the welding machine. If you use a nut feeder, check the connector between nut feeder and welding machine.



Please take a picture so that we can see the size of a connector and the number of pins.