

# Your Specifications for Robo-navi-Upper Unit

Contact person

Thank you for your inquiry about **Robo-navi -Upper Unit**. We would like to confirm the specification so please answer below questions and send us back.

1) Trading Company			
Company name			
Department		Position	
Your name		Fax	
E-mail			

2) Manufacturer			
Company name			
Department		Position	
Your name		Fax	
E-mail			

3) Power supply frequency –  50Hz  60Hz

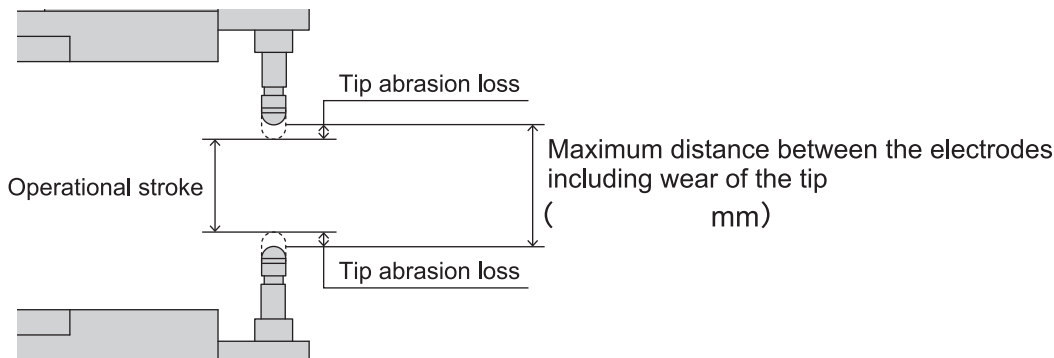
4) Your spot welding machine — Maker ( )

5) Squeeze time ( cycle )

6) Type of welding —  Nut welding  Bolt welding

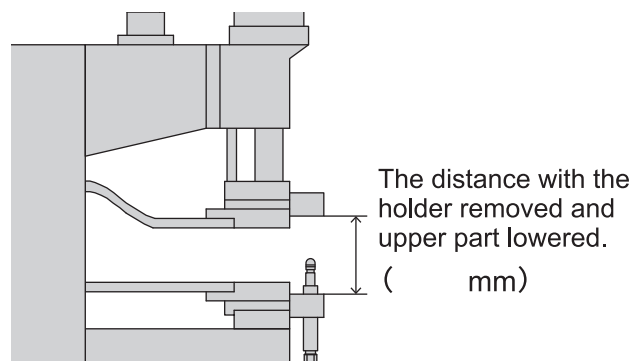
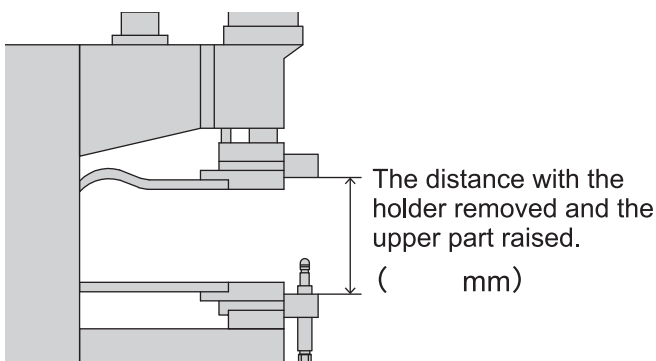
Spot welding [Plate thickness ( mm) / Plate thickness ( mm)]

7) Maximum distance between the electrodes including wear of the tip



  
 • Set the start-up self-hold on the welding machine to activate when the current starts to flow.

8) The whole stroke length of the welder pressure cylinder



# Example

Fax this to SMK Co., Ltd at Fax: +81-42-703-0026

Date: / /

E-mail : smk\_overseas@e-smk.co.jp

Write your full name.

## Your Specifications for Robo-navi-Upper Unit

Thank you for your inquiry about **Robo-navi-Upper Unit**. We would like to confirm the specification so please answer below questions and send us back.

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When step on the foot-operated switch for a moment,

1. Pressurization is released immediately.  
→Self-hold works with starting of energization.
2. Pressurization is not released.  
→Self-hold works since the squeeze time.

1) Trading Company				2) Manufacturer			
Company name	Trading Company name			Company name	Manufacturer Company name		
Department	Department	Position	Position	Department	Department	Position	Position
Your name	First and last name	Fax	+XX-XXXXXXXXXX	Your name	First and last name	Fax	+XX-XXXXXXXXXX
E-mail	XXXXX@XXX			E-mail	XXXXX@XXX		

3) Power supply frequency —  50Hz  60Hz

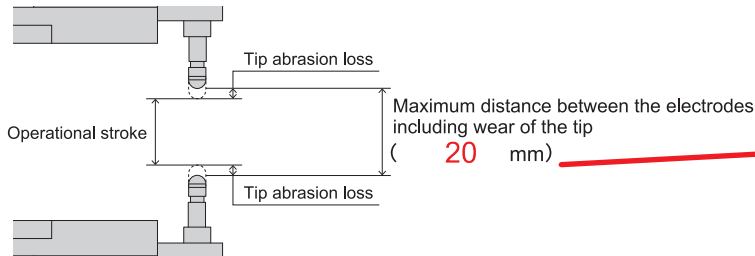
4) Your spot welding machine — Maker ( Maker name )

5) Squeeze time — ( 20 cycle )

6) Type of welding —  Nut welding  Bolt welding

Spot welding [Plate thickness ( 1.6 mm ) / Plate thickness ( 1.6 mm )]

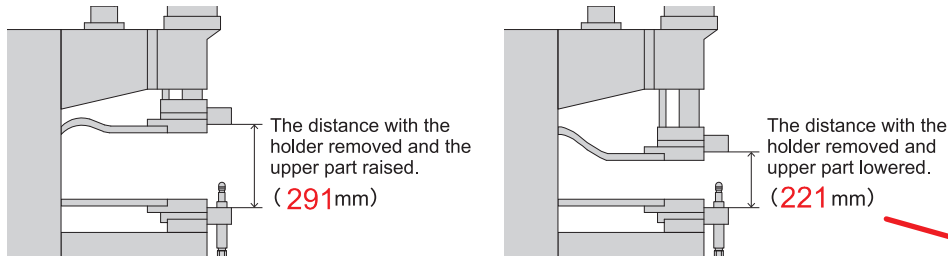
7) Maximum distance between the electrodes including wear of the tip



• Set the start-up self-hold on the welding machine to activate when the current starts to flow.

Measure between the dress line of the upper tip and the lower tip.

8) The whole stroke length of the welder pressure cylinder



Measure the maximum and minimum distance between the horns to determine the total stroke length of the cylinder.

