

Your Specifications for Robo-navi-Perfect C-gun Type Slide Unit

Contact person

Thank you for your inquiry about **Robo-navi-Perfect Slide Unit**. We would like to confirm the specification so please answer below questions and send us back.

1) Trading Company			
Company name			
Department		Position	
Your name		Fax	
E-mail			

2) Manufacturer			
Company name			
Department		Position	
Your name		Fax	
E-mail			

- 3) Power supply frequency – 50Hz 60Hz
- 4) Your spot welding machine — Maker ()
- 5) Squeeze time — (cycle)
- 6) Nut feeding method — Feeder Manual feed
- 7) Nut feeder — Maker ()
- 8) Water hose joint — L-shaped hose connector
- 9) Air piping — from the feeder from the primary side

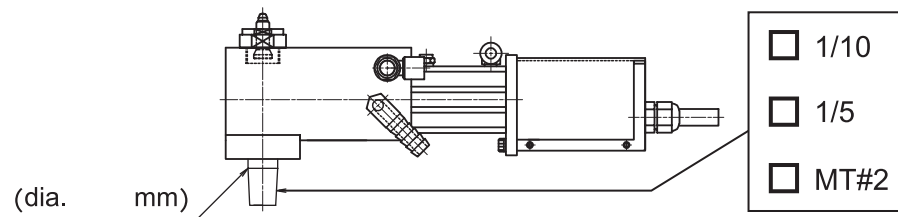
- Set the start-up self-hold on the welding machine to activate when the current starts to flow.
- Upper tip needs clearance for guide pin.
- Please provide us 5 pcs. each of nut samples.

10) Specification 1	
• Nut size (M)	
• Nut shape	
<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round	
<input type="checkbox"/> Flange type <input type="checkbox"/> T-nut	
<input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	
• Hole diameter of work ϕ and board thickness t	
Board thickness t	Hole ϕ • (ϕ) (t)
	• (ϕ) (t)
	• (ϕ) (t)

11) Specification 2	
• Nut size (M)	
• Nut shape	
<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round	
<input type="checkbox"/> Flange type <input type="checkbox"/> T-nut	
<input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	
• Hole diameter of work ϕ and board thickness t	
Board thickness t	Hole ϕ • (ϕ) (t)
	• (ϕ) (t)
	• (ϕ) (t)

12) Specification 3	
• Nut size (M)	
• Nut shape	
<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round	
<input type="checkbox"/> Flange type <input type="checkbox"/> T-nut	
<input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	
• Hole diameter of work ϕ and board thickness t	
Board thickness t	Hole ϕ • (ϕ) (t)
	• (ϕ) (t)
	• (ϕ) (t)

13) Outer diameter and taper size of Taper Base



Example

Fax this to SMK Co., Ltd at Fax: +81-42-703-0026

Date: / /

E-mail : smk_overseas@e-smk.co.jp


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Contact person

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1) Trading Company				2) Manufacturer			
Company name	Trading Company name			Company name	Manufacturer Company name		
Department	Department	Position	Position	Department	Department	Position	Position
Your name	First and last name	Fax	+XX-XXXXXXXXXX	Your name	First and last name	Fax	+XX-XXXXXXXXXX
E-mail	XXXXX@XXX			E-mail	XXXXX@XXX		

- 3) Power supply frequency — 50Hz 60Hz
- 4) Your spot welding machine — Maker (**Maker name**)
- 5) Squeeze time — (**20** cycle)
- 6) Nut feeding method — Feeder Manual feed
- 7) Nut feeder — Maker (**Maker name**)
- 8) Water hose joint — L-shaped hose connector
- 9) Air piping — from the feeder from the primary side

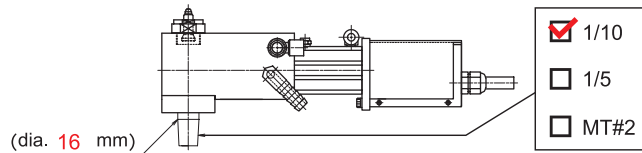
 Set the start-up self-hold on the welding machine to activate when the current starts to flow.

Upper tip needs clearance for guide pin.

Please provide us 5 pcs. each of nut samples.

<p>10) Specification 1</p> <ul style="list-style-type: none"> Nut size (M 6) Nut shape <input checked="" type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other () Hole diameter of work ϕ and board thickness t <p>Board thickness t Hole ϕ • (ϕ 7)(t 1.6)</p> <p>• (ϕ)(t)</p> <p>• (ϕ)(t)</p>	<p>11) Specification 2</p> <ul style="list-style-type: none"> Nut size (M 8) Nut shape <input checked="" type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other () Hole diameter of work ϕ and board thickness t <p>Board thickness t Hole ϕ • (ϕ 9)(t 1.2)</p> <p>• (ϕ)(t)</p> <p>• (ϕ)(t)</p>	<p>12) Specification 3</p> <ul style="list-style-type: none"> Nut size (M) Nut shape <input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other () Hole diameter of work ϕ and board thickness t <p>Board thickness t Hole ϕ • (ϕ)(t)</p> <p>• (ϕ)(t)</p> <p>• (ϕ)(t)</p>
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13) Outer diameter and taper size of Taper Base



Write your full name.

When step on the foot-operated switch for a moment,

1. Pressurization is released immediately.
→ Self-hold works with starting of energization.
2. Pressurization is not released.
→ Self-hold works since the squeeze time.

We will manufacture the slide unit to fit sample nut you supplied to us.

Nut shape



SMK